



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2237
Job Sheet 169842



Part No: D2237

Job Qty: 30 ea

Part Name: Striker Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/29/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: Stock

Description:

Customer: Pacific Crown Helicopters Pty Ltd (CPAC105)

21 Enterprise Street Caloundra West, Queensland, 4551 Australia ph:011 617 5438 1299 fx:(61) 7 5438 1277.

Note: DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Waterjet		17/12/31
100	Waterjet	30 pcs	1/11/18	1/11/18	0.00	0.75	Waterjet1		17/12/31
120	QC	30 pcs	1/11/18	1/11/18	0.00	0.00	QC8		38
130	Small Fab	30 pcs	1/12/18	1/12/18	0.01	0.47	Small Fab		DAB 38
140	QC	30 pcs	1/12/18	1/12/18	0.00	0.00	QC5		38
150	Packaging	30 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3	ST004	FEB 16 2018
160	QC21-SA	30 Ea	1/12/18	1/12/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D

Descriptions: 130 - 1-Form as per drawing

DAB
21
9-80

FEB 20 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S22GA	0	123	0	0

FM 136896-1

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches $\pm$ 0.010	0.310 0.290		
2	Striker Plate	0.250Inches $\pm$ 0.010	0.260 0.240		
3	Striker Plate	1.550Inches $\pm$ 0.010	1.560 1.540		
4	Striker Plate	1.800Inches $\pm$ 0.010	1.810 1.790		
5	Striker Plate	0.750Inches $\pm$ 0.010	0.760 0.740		
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	Diameter	
7	Striker Plate	0.034Inches $\pm$ 0.010	0.044 0.024		

DART
AEROSPACE

S027811



Striker Plate

PART NO:

Revision:

Operation:

Change No:

D2237

Start up Operation

Mfg Date: 12/31/17
Job No: 169842

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FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	<i>an</i>	Audited by:	<i>38</i>	Prototype Approval:	N/A
Date:	<i>17/12/31</i>	Date:	JAN 09 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.05.31	New Issue	KJ/JLM	